



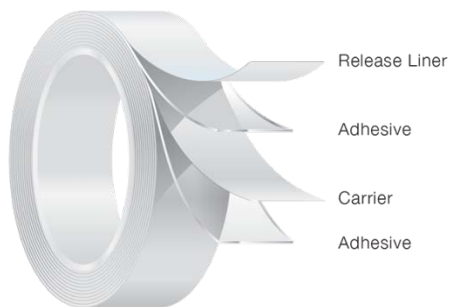
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FEATURES:

- High coat-weight adhesive
- Extremely high tack adhesive
- Specially designed adhesive
- Polyester scrim carrier

BENEFITS:

- Good bonding to uneven surfaces
- Provides excellent initial adhesion to a wide variety of substrates
- Ideal for bonding to foamed rubbers and plastics used in the manufacture of industrial and domestic gaskets and weather seals
- Imparts a high degree of resistance to volatile components of foamed rubbers and plastics
- Provides an excellent balance between strength and flexibility



CONSTRUCTION:

Adhesive:

Permanent synthetic rubber adhesive

Carrier:

Polyester scrim

Liner:

Havana (yellow/brown) coloured glassine

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Adhesive Properties		Typical Values	
THICKNESS			
Adhesive + Carrier		195 microns	
Liner		75 microns	
Total		270 microns	
*ATM.7			
TACK		2640 N/m	
*ATM.8			
ADHESION (180° peel) N/m		20 min	24 hrs
Stainless Steel		2580	2600
Polycarbonate		2090	2130
Painted Steel		2070	2130
Rigid Polypropylene		2050	2070
*ATM.1			
SHEAR RESISTANCE			
(static - 1000g/25mm x 25mm)		900 min	
*ATM.2			
TEMPERATURES			
Application (minimum)		+10°C	
Service (continuous)		-40°C to +65°C	
Short term		+70°C	
*TEST METHODS			

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit Tapes.AveryDennison.com