

Product	Double-Coated Tape
Liner	Havana brown glassine paper 80gsm.
Carrier	White PVC with thickness of 0.060mm
Adhesive	Cross linked solvent acrylic, pressure sensitive
Description	This tape has a rigid PVC base with a heavy duty solvent acrylic adhesive giving it excellent holding power and adhesion. Good resistance to plasticizers, UV, aging, and all weather conditions.
Range of application	Suitable for plasticized PVC, chipboard, extrusions, badge mounting, DIY and crafts, assembly.
Application temperature	18°C - 25°C; R.H. 55%±10%

Total Thickness	0.210mm		
Coating Thickness (Side A/B)	0.075mm		
Temperature resistance	-20°C - 90°C		
Initial Tack (Side A/B) (PSTC-6 #14 ball)	< 5 cm		
Holding Power (Side A/B) (PSTC-7)	> 24 hrs 1 kg/2.5cmx2.5cm		
Holding Power for temperature resistance 80°C (PSTC-7)	> 24 hrs 0.5kg/2.5cmx2.5cm		
Adhesion (Side A/B) (PSTC-1)	g/25mm		
	>2400		
Solvent resistance	Good		

Prior to application the surface should be made dry and free of any dirt, dust and grease. Use sufficient pressure over the whole surface at room temperature to ensure max. adhesive contact.

Test Method :ASTM

Figures shown refer to average values only, based on tests carried out in laboratory conditions and are not valid for specification. The company reserves the right to modify or change the product at any time without notice. All information has to be intended as generic advice for the use of products. Users have to verify the suitability of each tape in actual application under specific conditions.

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