

Scotch® Filament Tape 898NR



Technical Data

June, 2009

Product Description

Scotch® Filament Tape 898NR is a high-performance transparent packaging tape reinforced along its length with continuous glass-yarn filaments, which give the tape very high tensile strength. The transparent 3M™ Scotchpar™ backing provides excellent abrasion, moisture and scuff resistance. The adhesive is an aggressive packaging adhesive specifically formulated to provide balanced performance having both high adhesion and long term holding power.

Construction

Backing	Adhesive	Reinforcement	Backing Color
3M™ Scotchpar™ film	Pressure sensitive rubber resin	Glass yarn	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	80 oz./in. width (88 N/100 mm width)	D-3330
Tensile Strength:	380 lbs./in. width (6650 N/100 mm width)	D-3759
Elongation at Break:	3%	D-3759
Total Thickness:	6 mil (0.15 mm)	D-3652

Features

- Meets ASTM D5330, Type II (replaces PPP-T-97E and CID A-A-1686A).
- Abrasion and moisture resistant.
- Good handling.
- Printable by the 3M™ Print Seal™ process.
- High tensile strength.
- Allows printing and illustrations to be seen through the tape.
- High shear and good initial adhesion.
- Excellent aging.
- Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
- Saves time through ease of dispensing and handling when used with a 3M dispenser.
- Provides advertising and warning capability when printed.
- Low unit costs by using less tape on applications where high tensile strength is one of the main requirements.
- Good holding, with minimum amount of tape, under a wide range of application conditions.
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

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898NR

Available Sizes	Standard Widths:	.47 in. (12 mm), .71 in. (18 mm), .94 in. (24 mm), 1.4 in. (36 mm), 1.9 in. (48 mm), and 2.8 in. (72 mm)
	Core Size (ID):	3 in. (76.2 mm)
	Length:	60 yds. (55 m)

Application Techniques An extensive line of application equipment including hand-held manual dispensers and an automatic L-Clip applicator, the 3M-Matic™ S857, is available. Application of Scotch® Filament Tape 898NR is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 898NR performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage Conditions Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock.

Shelf Life To obtain best performance, use this product within 18 months from date of manufacture.

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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ISO 9001:2000

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